

# TECHNICAL DATA SHEET

VITRIFIX®

Type-3 VF6000 C2TE Grey

December 01, 2022



## DISCRIPTION

Type 3 is a polymer-modified, cement-based tile adhesive available in grey and white. It's designed to provide a strong, reliable bond for all types of floor tiles, including vitrified, ceramic, and large-format tiles, as well as marble flooring. The white color option is particularly effective at preventing discoloration in light-colored tiles and marbles.

Grey cement based, high polymer modified, high strength adhesive for fixing tile & stone on wall/floor in interior/exterior situations up to 6mm bed thickness (can be extended up to 12 mm in area of limited extent) and up to 50 ft height. The set adhesive is water resistant and non-slip. Vitri-fix 6000 is flexible and can accommodate shocks due to impact load and heavy traffic. It is used for fixing ceramic, vitrified & fully vitrified tiles, glass mosaic, porcelain, terrazzo, natural stone and engineered stone.

STANDARDS: Vitri-fix 6000 complies to the adhesion requirements of IS 15477 : 2004 Type 1&2 "Specification for Adhesives for use with Ceramic Tiles and Mosaics."

## BACKGROUND / BASES

Cement Sand Rendering, Brick Work / Concrete, Cement Sand Screed, unglazed tiles, natural stones, glazed tiles.

NOTE: Do not use the shower for at least 2 weeks following the completion of grouting. Do not fill pool for at least 3 weeks following completion of grouting.

## FEATURES

Good bond strength, Water resistant, Easy mixing & application, Complies to the requirement of IS 15477: 2004 Type1 & 2.

## PROPERTIES (TECHNICAL DATA)

@ 27± 2°C	: Mixed Density 1.80 – 1.85 g/cc
Bed Thickness	: up to 6 mm
Walls	: Use 6 mm X 6 mm square notch trowel
Floors	: Use 12 mm X 12 mm square notch trowel
Mixing Ratio	: 1 p.b.w. Water to 4 p.b.w. (p.b.w = Parts by weight)
Adhesive Open Time	: 15 - 20 minutes
Pot Life	: 3 hours
Setting Time	: 24 hours
Tensile Adhesion	
Shear Adhesion	
IS 15477:2004 Type 1	: 1 Day Air 5.65 kN 14 Days Air 11.10 kN
Temp. resistance	: -30°C to 150°C
VOC Content	: 1.34 g/L.

Note: \*Suitability depends on surface level/flatness Up to 12mm in areas of limited extent.

## COVERAGE ESTIMATES

approx. 50-55 sqft. Per bag for 3mm bed thickness.

Note: Coverage will depend on the nature and flatness of the surface and the method of application. For good coverage, it is vital that all surfaces are smooth, plumb, level and free from defects and undulations.

## APPLICATION INSTRUCTIONS

Substrate Preparation Before starting any work ensure that the base is.

- Sufficiently flat to permit the specified flatness of finished tiling, bearing in mind the permissible thickness of the adhesive.

- Suitable for tiling in the service conditions to which it will be exposed.

- Surfaces to be tiled must be dry, clean and free from loose material and contamination.

## AREA OF APPLICATION

Walls, Floors, Interiors, Dry areas, Wet areas, Showers.

## SITE WORK INSTRUCTIONS SURFACE CONSIDERATIONS

New Cement Sand rendering/Brick/Block Wall : Before commencing tiling, allow plastered surface to air dry for at least 2 weeks.

New Concrete Bases: Before commencing tiling, ensure that bases have been allowed to air dry for at least 4 weeks Existing Concrete/Screed Bases Cut out all loose or hollow portions and make good with a 1:3 cement:sand mortar applied over a slurry bonding coat\* and let it cure and dry for 7 days.

Mixing: Add adhesive to clean water. Mix thoroughly until a lump-free mortar is obtained. A 20 kg bag will require approx. 5 - 6 liters of water to obtain a slump-free consistency. The adhesive is immediately ready-for-use and has a pot life of 3 hours. No further water should be added. Where mixing by weight is not possible, volume mixing can be carried out at site in the ratio of 1 : 3 (water : powder)

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## APPLICATION

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1. Spread not more than the area which can be tiled within the open time of the adhesive.
2. Comb the adhesive to the required depth using a suitable square notch trowel.
3. Press the tiles firmly into position with a slight twisting action, checking periodically that good contact is maintained with the back of each tile. Leave no voids behind tiles.
4. Tiles should be fixed within 15 minutes of adhesive being applied, depending on the porosity of the surface and atmospheric conditions. Tiles can be adjusted up to 5 - 10 minutes after fixing. Touch the adhesive ribs periodically and if a skin has formed, remove the adhesive and apply a new layer.
5. Leave adequate joints between individual wall and floor tiles unless self spacing tiles are used. 6. Clean off surplus adhesive from the tile face and between joints.

Note:  Do not use in damp conditions and temperature less than 5°C

Use suitable clamps along with adhesive at the time of installation of tiles at height of more than 6m.

Leave movement joints at every 3m vertical interval and fill with a flexible sealant as per BS 5385.

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## SPACERS

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Use spacers for uniform joint width.

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## GROUTING

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Grouting should be carried out after 24 hours of tiling. Use the appropriate grouting material from the range of cementations and epoxy grouts.

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## CLEANING

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Tools and containers may be cleaned using clean water when the adhesive is still fresh. The hardened adhesive can be removed from tools mechanically.

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## HEALTH AND SAFETY

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Direct contact with the adhesive can irritate the eyes and may irritate the skin; additionally, overexposure to the product's vapor may irritate the eyes, nose, and throat. You must avoid all eye and skin contact and ensure the workspace has adequate ventilation during use. If eye contact occurs, immediately flush the eyes with water for 5 minutes and seek medical attention. In the event of skin contact, promptly wipe the material from the skin and flush the area with water. As a standard precaution. PRECAUTIONS: Keep out of reach of children. Wear suitable protective clothing, gloves and eyes/face protection. After contact with skin, wash immediately with plenty of clean water. In case of contact with eyes rinse immediately with plenty of clean water and seek medical advice.

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## PACKAGING

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Vitri-fix Type-3 VF6000 C2TE adhesive is available in 20 kg bag.

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## STORAGE AND SHELF LIFE

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12 months when stored in normal dry conditions.

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## NOTE DISCLAIMER

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All statements, technical information and recommendations set forth herein are based on tests which we, believes to be reliable. However, we does not guarantee their accuracy or completeness. We cannot assume responsibility for the results obtained by others over hose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In no case will we be liable for direct, consequential economic or other damages.



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